

JUKI®

2・3本針高速フラットベッド飾り縫ミシン
2 and 3-Needle Flat Bed Coverstitch Machine

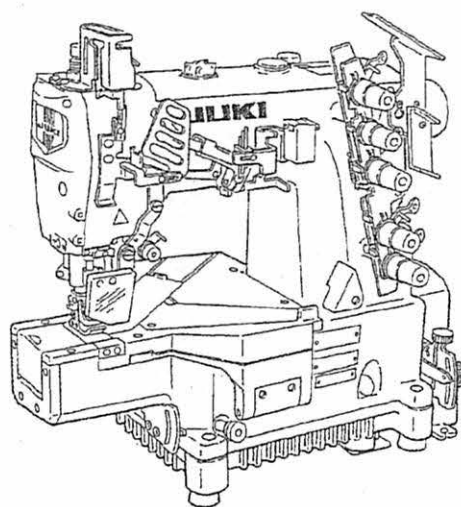
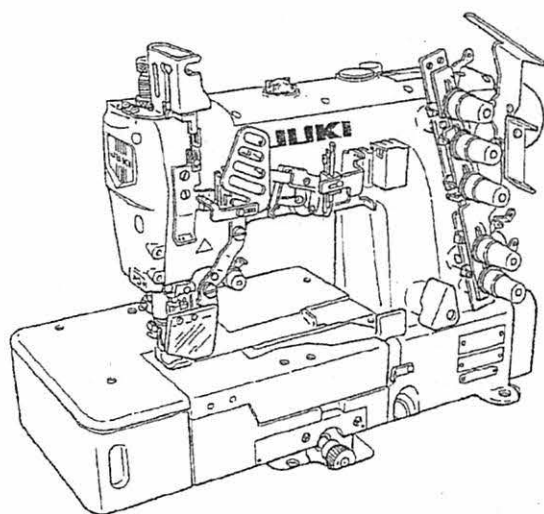
MF-7700 Series

2・3本針高速シリンダーベッド飾り縫ミシン
2 and 3-Needle Cylinder Bed Coverstitch Machine

MF-7800 Series

ゲージマニュアル

GAUGE MANUAL



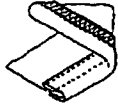
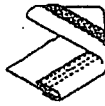
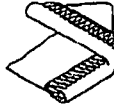
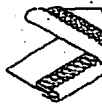
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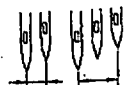
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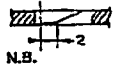
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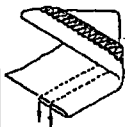
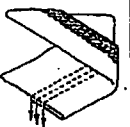
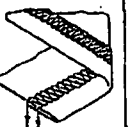
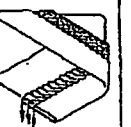
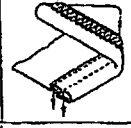
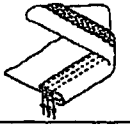
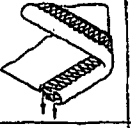
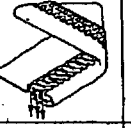
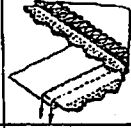
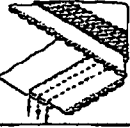
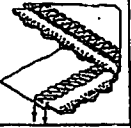
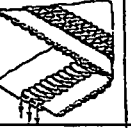
MF-77 **23** - **E10** - **B56** / MD10 / TC13

装着・アタッチメント

縫目区分	
(12)	2本針片面飾り (上飾りなし) 
(13)	3本針片面飾り (上飾りなし) 
22	2本針両面飾り (上飾りあり) 
23	3本針両面飾り (上飾りあり) 

針幅区分		
コード	針幅寸法 (mm)	
32	3.2	※ 3本針の場合は3.2 mm、4.0 mmの指定はできません。
40	4.0	
48	4.8	
56	5.6	
64	6.4	

針板爪形状区分			
コード	爪形状	区分	用途
B	 N.B.	標準	へム縫い テープ取り レース・ゴム付け

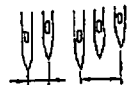
区分		機種別縫い上がり状態				備考
		(MF-7712)	(MF-7713)	MF-7722	MF-7723	
U10	多工程 					差動送り4列歯
C10	テープ取り 					
E10	レースゴム付け 					右カマメス付き

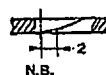
MODEL NUMBERING SYSTEM OF MF-7700 SERIES

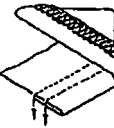
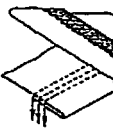
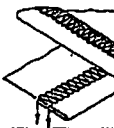
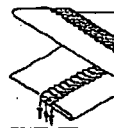
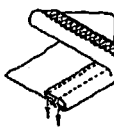
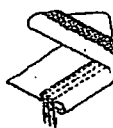
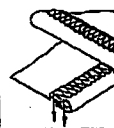
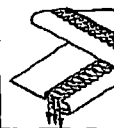
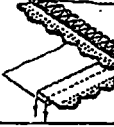
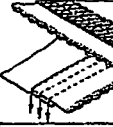
MF - 7 7 2 3 - E 1 0 - B 5 6 / MD10 / TC13

Devices and attachments

Stitch type	
(12)	2-needle bottom covering stitch (without top covering) 
(13)	3-needle bottom covering stitch (without top covering) 
22	2-needle top and bottom covering stitch (with top covering) 
23	3-needle top and bottom covering stitch (with top covering) 

Needle gauge		 * In case of 3-needles, 3.2 mm and 4.0 mm can not be specified.
Code	Needle width (mm)	
32	3.2	
40	4.0	
48	4.8	
56	5.6	
64	6.4	

Tongue shape of throat plate			
Code	Tongue shape	Classification	Application
B	 N.B.	Standard	For hemming Collarete Elastic tape attaching

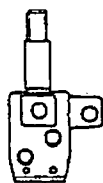
Classification		Finished state of each model				Remarks
		(MF-7712)	(MF-7713)	MF-7722	MF-7723	
U10	Universal 					Differential feed dog 4-row
C10	For collarete 					
E10	For elastic tape attaching 					Right hand fabric trimmer

GAUGE PARTS CONSTRUCTION CHART OF MF-7700 SERIES

MF-7722-C10-B △△

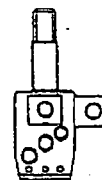
MF-7723-C10-B △△

4.0 13350103

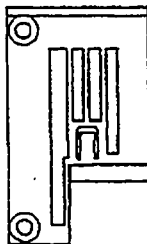


5.6 13350301

6.4 13350400



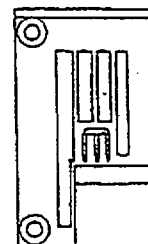
4.0 13351408



B type
2

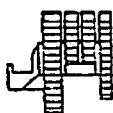
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6.4 13351705



B type
2

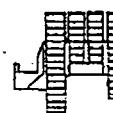
4.0 13353800



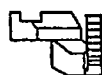
5.6

6.4

13353909



4.0 13357702



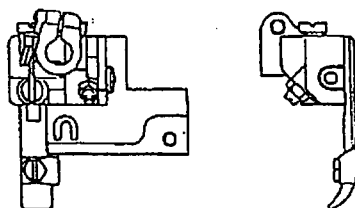
5.6

6.4

13357801



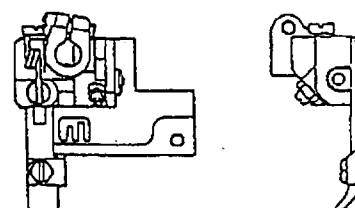
4.0 13376157



5.6

6.4

13376256

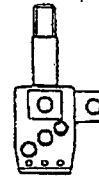


MF-7723-U10-B △△

4.8 13350202

5.6 13350301

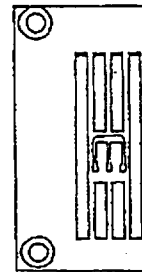
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4.8 13354709

5.6 13354808

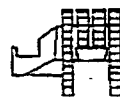
6.4 13351200



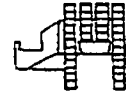
B type



4.8
5.6 } 13354204



6.4 13353701



4.8
5.6 } 13358304



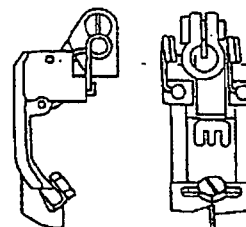
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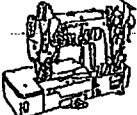
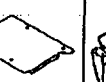
4.8 13376058

5.6 } 13375050

6.4



MF-7700 ゲージ一覧表

														
機型名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	ベッドトップカバー BED TOP COVER	布板左 CLOTH PLATE LEFT	布板右 CLOTH PLATE RIGHT	上カバー A COVER-A- UT	前面カバー FRONT COVER	ブラケット BRACKET	サイドカバー SIDE COVER	スライドカバー SLIDE COVER

多工程 (UNIVERSAL)

MF7723U10B48	13350202	13378058	13354204	13358304	13354709	13303052	13303102	13303607	13303708		13303359	13303409	13304100	13303805
MF7723U10B48UT33						40019327			40019317	40019324	40010330	40019333		40019325
MF7723U10B56	13350301	13375050			13354808	13303052			13303708		13303359	13303409		13303805
MF7723U10B56UT33						40019327			40019317	40019324	40010330	40019333		40019325
MF7723U10B64	13350400		13353701	13357603	13351200	13303052			13303708		13303359	13303409		13303805
MF7723U10B64UT33						40019327			40019317	40019324	40010330	40019333		40019325

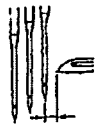
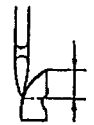
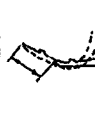
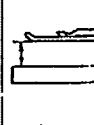
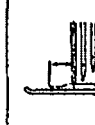
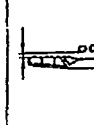
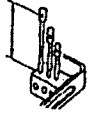
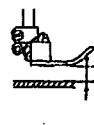
テープ取り (COLLARETTE)

MF7722C10B40	13350103	13376157	13353800	13357702	13351408	13303052	13303102	13303607	13303708		13303359		13304100	13303805
MF7722C10B40TC13								40019895						
MF7723C10B56	13350301	13376256	13353809	13357801	13351606			13303607						
MF7723C10B56TC13								40019895						
MF7723C10B64	13350400				13351705			13303607						
MF7723C10B64TC13								40019895						

レースゴム付け (ELASTIC TAPE ATTACHING)

MF7722E10B40	13350103	40018288	13354006	13358108	13356001	13303052	13303102	40018135	40018137		40018177		40018139	13303805
MF7722E10B40MD10														
MF7722E10B40MD10TC13														
MF7723E10B56	13350301	40018289	13354105	13358205	13356209									
MF7723E10B56MD10														
MF7723E10B56MD10TC13														
MF7723E10B64	13350400				13356308									
MF7723E10B64MD10														
MF7723E10B64MD10TC13														

3. MF-7700 シリーズ ゲージ一覧表
TABLE OF SUBCLASS MACHINE GAUGE OF MF-7700 SERIES

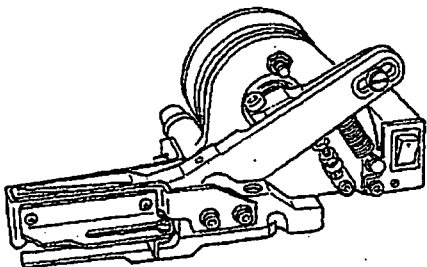
MF-7700 SERIES		 ルーパ 送り量 LOOPER GAUGE	 針棒高さ NEEDLE HEIGHT	 ルーパ アバイド LOOPER AVOID	 送り歯高さ FEED DOG HEIGHT	 スプレッタ ストローク SPREADER STROKE	 スプレッタ 高さ SPREADER HEIGHT	 スプレッタ 突出量 SPREADER GAUGE	 左針との すきま LEFTN CLEARANCE	 固定糸案内 高さ S.S.E HEIGHT	 可動糸案内 高さ M.S.E HEIGHT	 揺動天秤 長さ Length of R.T.T-U	 針糸案内高さ NEEDLE THREAD EYELET HEIGHT			 押え上げ 高さ P.F. LIFT HEIGHT
													LEFT 左	MIDDLE 中	RIGHT 右	
MF-7723-U10-B ΔΔ	4.8	4.1	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	16 ~ 18	8.3 ~ 0.7	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	H	H	H	H	5.0 (8.0)
	5.6	3.7										95	25	28	31	
	6.4	3.3														
MF-7722-C10-B ΔΔ	4.0	4.5														3.0
MF-7723-C10-B ΔΔ	5.6	3.7										S	S	6	S	
	6.4	3.3										98	15	13	11	
MF-7722-E10-B ΔΔ	4.0	4.5														
MF-7723-E10-B ΔΔ	5.6	3.7														
	6.4	3.3														

5. MF-7700 シリーズ 装着・アタッチメント一覧表

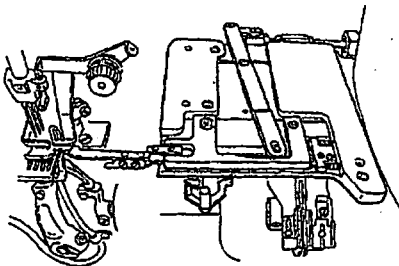
TABLE OF DEVICES & ATTACHMENTS OF MF-7700 SERIES

型式 Device No.	名称・用途 Description & Specifications	対応機種 For model				備考 Note
		7712	7713	7722	7723	

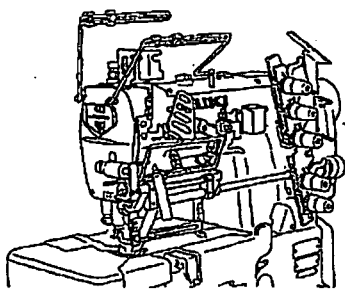
- テープカッター
Elastic tape cutter

TC13	電磁式 Electromagnetic type 					C10,E10用 For C10,E10
		○	○	○	○	

- 糸切り装置
Under-bed thread trimming device

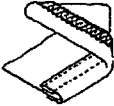
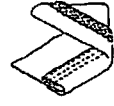
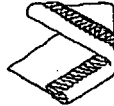
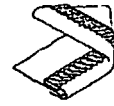
UT33	エアー式上下糸切り (自動押え上げ装置付き) Pneumatic type (Top & bottom thread trimmer + Auto-lifter) 					
				○	○	

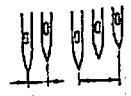
- レースゴム送り装置
Elastic tape metering device

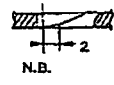
MD10	メカ式レースゴム送り装置 Metering device (Mechanical type) 					E10用 For E 10
		○	○	○	○	

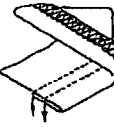
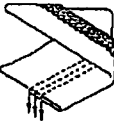
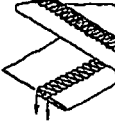
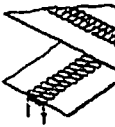
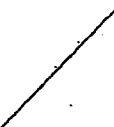
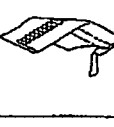
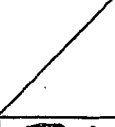
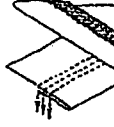
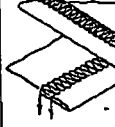
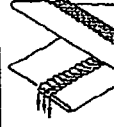
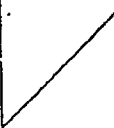
MF-78 **23** - **U10** - **B56** / UT25 / SS10

装番・アタッチメント

縫目区分	
(12)	2本針片面飾り (上飾りなし) 
13	3本針片面飾り (上飾りなし) 
22	2本針両面飾り (上飾りあり) 
23	3本針両面飾り (上飾りあり) 

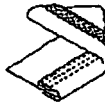
針幅区分		
コード	針幅寸法 (mm)	
32	3.2	※3本針の場合は 3.2 mm、4.0 mm、4.8mm の指定はでき ません。
40	4.0	
48	4.8	
56	5.6	
64	6.4	

針・板爪形状区分			
コード	爪形状	区分	用途
B	 N.B.	標準	ヘム縫い カバーリング エンドレスゴム付け

区 分		機種別縫い上がり状態				備考
		(MF-7812)	MF-7813	MF-7822	MF-7823	
U10	多工程 					差動送り4列歯
K10	カバーリング 					中厚物用、調節式ガイド付き
H20	ヘム縫い 					左カマメス付き
H10	ヘム縫い 					
E10	エンドレスゴム付け 					右カマメス付き

MODEL NUMBERING SYSTEM OF MF-7800 SERIES

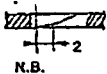
MF - 7 8 **2 3** - **U 1 0** - **B 5 6** / UT25 / SS10

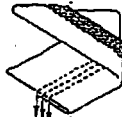
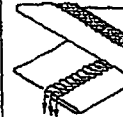
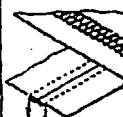
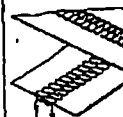
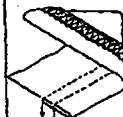
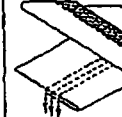
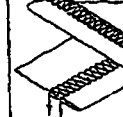
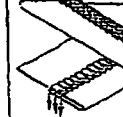
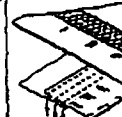
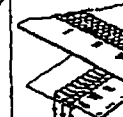
Stitch type	
(12)	2-needle bottom covering stitch (without top covering) 
13	3-needle bottom covering stitch (without top covering) 
22	2-needle top and bottom (with top covering) 
23	3-needle top and bottom (with top covering) 

Devices and attachments

Needle gauge		
Code	Needle width(mm)	
32	3.2	
40	4.0	
48	4.8	
56	5.6	
64	6.4	

*In case of 3-needles, 3.2mm 4.0 mm and 4.8mm can not be specified.

Tongue shape of throat plate			
Code	Tongue shape	Classification	Application
B	 N.B. 2	Standard	For hemming Covering Endless elastic tape attaching

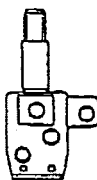
Classification		Finished state of each model				Remarks
		(MF-7812)	MF-7813	MF-7822	MF-7823	
U10	Universal   					Differential feed dog 4-row
K10	Covering  					With adjustable seam guide
H20	Hemming  					Left hand fabric trimmer
H10	Hemming  					
E10	Endless elastic tape attaching 					Right hand fabric trimmer

GAUGE PARTS CONSTRUCTION CHART OF MF-7800 SERIES

MF-7822-U10-B △△

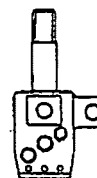
MF-7823-U10-B △△

4.8 13350509

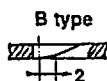
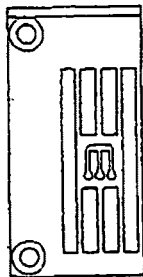


5.6 13350301

6.4 13350400

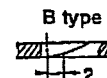
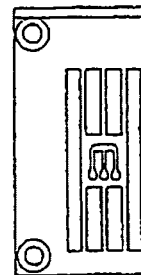


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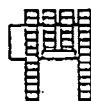


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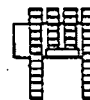
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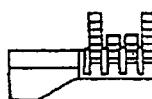
4.8 }
5.6 } 13431200



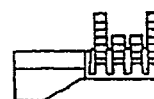
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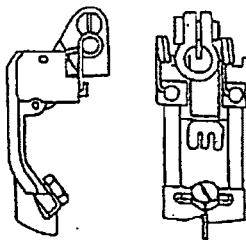
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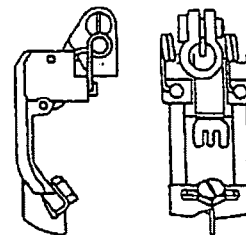
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4.8 13376058



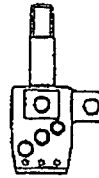
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6.4 } 13375050



MF-7823-H20-B △△

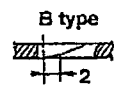
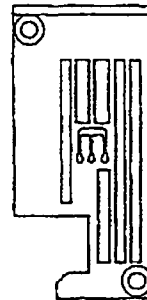
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6.4 13350400

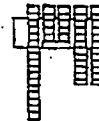


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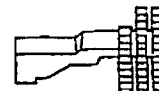
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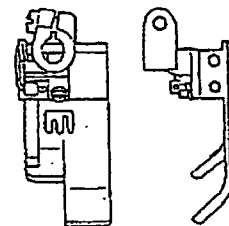
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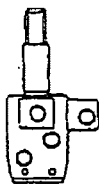
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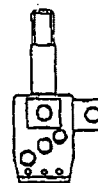
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4.8 13350509

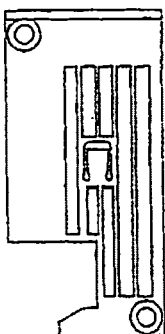


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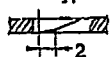


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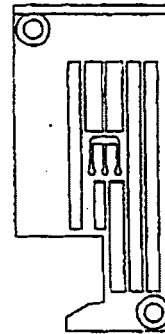
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B type

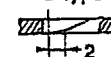


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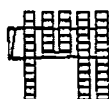


6.4 40032899

B type



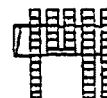
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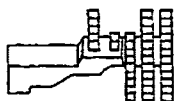
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6.4

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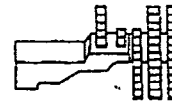
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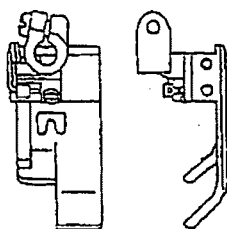
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6.4

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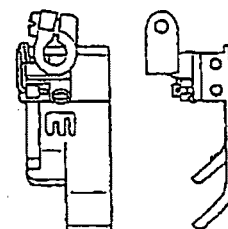
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5.6

6.4

13467758

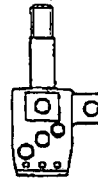


※ (注意) — 上記ゲージの切替えは 2005 年後半の予定。
* (Caution) — Changeover of the aforementioned gauge
is scheduled to be in the latter half of 2005.

MF-7823-K10-B△△

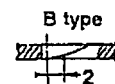
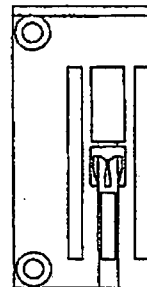
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6.4 13350400



5.6 13352307

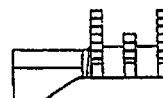
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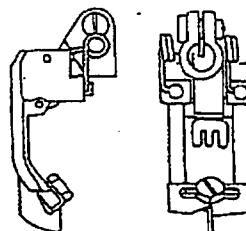
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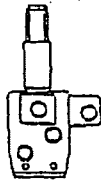
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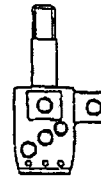


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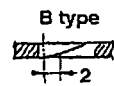
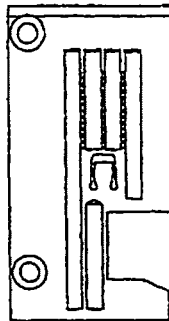


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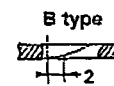
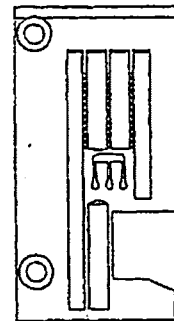


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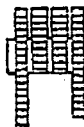


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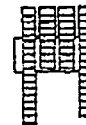
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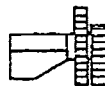
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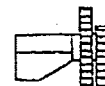
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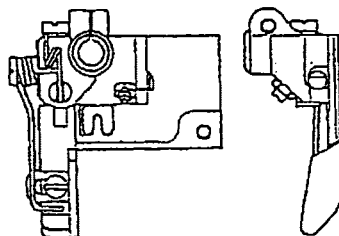
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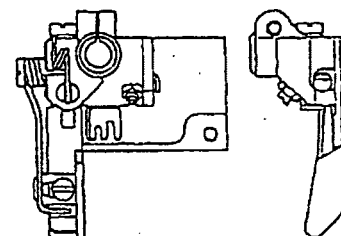
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6.4 }



4.0 40022100



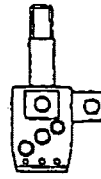
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MF-7823-H10-B △△

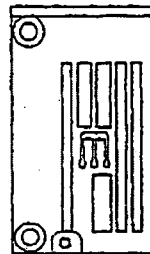
5.6 13350301

6.4 13350400

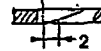


5.6 13355706

6.4 13355805

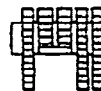


B type



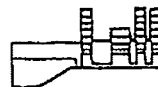
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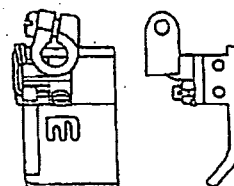
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6.4 }

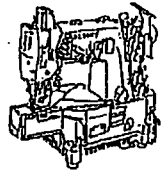
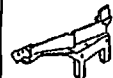


5.6 } 40027897

6.4 }



MF-7800 ゲージ一覧表

													
機名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	スイングダウン カバー SWING DOWN COVER	クロスプレート フロント CLOTH PLATE FRONT	ベッドトップ カバー BED TOP COVER	クロスプレート グミ CLOTH PLATE ASM.	スライド カバー SLIDE COVER	サイドカバー グミ SIDE COVER ASM.	ブラケット N BRACKET N

多工程 (UNIVERSAL)

MF7822U10B48	13350509	13378058	13431200	13433503	13354709	13400650	13400908	13401005	13400700	13401351	13401401	13401757	13402904
MF7822U10B48UT25													
MF7822U10B48UT25SS10													
MF7822U10B56	13350301	13375050			13354808								
MF7822U10B56UT25													
MF7822U10B56UT25SS10													
MF7822U10B64	13350400		13430103	13432109	13351200								
MF7822U10B64UT25													
MF7822U10B64UT25SS10													

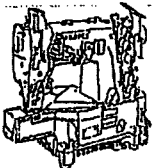
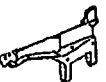
カバーリング (COVERING)

MF7823K10B56	13350301	13375050	13430707	13432901	13352307	13400650	13400908	13401005	13400700	13401351	13401401	13401757	13402904
MF7823K10B56UT25													
MF7823K10B64	13350400				13352406								
MF7823K10B64UT25													

天ゴム付け (ELASTIC)

MF7823E10B56PL11	13350301	40022101	13430806	1343320	13358209	40016781	40016784	40016783	13400700	13401351	40016782	13401757	
MF7813E10B56UT24PL11													
MF7813E10B56UT24PL11MC35													
MF7823E10B64PL11	13350400				13356308								
MF7813E10B64UT24PL11													
MF7813E10B64UT24PL11MC35													

MF-7800 ゲージ一覧表

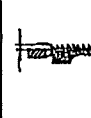
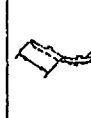
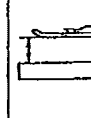
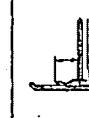
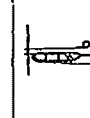
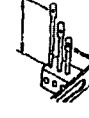
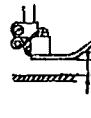
													
機種名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	スイングダウン カバー SWING DOWN COVER	クロスプレート フロント CLOTH PLATE FRONT	ベッドトップ カバー BED TOP COVER	クロスプレート クミ CLOTH PLATE ASM.	スライド カバー SLIDE COVER	サイドカバー クミ SIDE COVER ASM.	ブラケット N BRACKET N

ヘム縫い (HEMMING)

IF7823H20B48	13350509	40032255	13431002	13433305	13445101	13462551	13462304	13462403	134C0700	13401351	13463351	13463450	
IF7823H20B48MC36													
IF7823H20B48UT25													
IF7823H20B48UT25SS10													
IF7823H20B48UT25MC35													
IF7823H20B48UT25MC35SS10													
IF7823H20B56	13350301	13467758	13431101	13433404	13445200								
IF7823H20B56MC36													
IF7823H20B56UT25													
IF7823H20B56UT25SS10													
IF7823H20B56UT25MC35													
IF7823H20B56UT25MC35SS10													
IF7823H20B64	13350400				13445309								
IF7823H20B64MC36													
IF7823H20B64UT25													
IF7823H20B64UT25SS10													
IF7823H20B64UT25MC35													
IF7823H20B64UT25MC35SS10													
MF7823H20B56	13350301		*40032900	*40032901	*40032898								
MF7823H20B56MC36													
MF7823H20B56UT25													
MF7823H20B56UT25SS10													
MF7823H20B56UT25MC35													
MF7823H20B56UT25MC35SS10													
MF7823H20B64	13350400				*40032899								
MF7823H20B64MC36													
MF7823H20B64UT25													
MF7823H20B64UT25SS10													
MF7823H20B64UT25MC35													
MF7823H20B64UT25MC35SS10													
IF7823H10B56UT25	13350301	40027897	13430509	13432703	13355708	13400650	13400908	13401005			40027898		40030411
IF7823H10B56UT25SS10													
IF7823H10B64UT25	13350400				13355805								
IF7823H10B64UT25SS10													

* H20 新タイプ針板・送り歯の切り替えは 2005 年後半の予定。

* Changeover of H20 new type throat plate and feed dog is scheduled to be in the latter half of 2005.

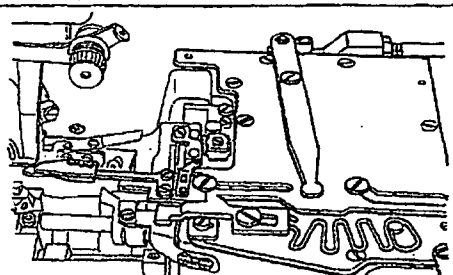
MF-7800 SERIES																
	ループ 返し量 LOOPER GAUGE	針棒高さ NEEDLE HEIGHT	ループ アボイド LOOPER AVOID	送り歯高さ FEED DOG HEIGHT	スプレッド ストローク SPREADER STROKE	スプレッド 高さ SPREADER HEIGHT	スプレッド 突出量 SPREADER GAUGE	左針との すきま LEFTN CLEARANCE	固定糸案内 高さ S.S.E HEIGHT	可動糸案内 高さ M.S.E HEIGHT	揺動天秤 長さ Length of R.T.T-U	針糸案内高さ NEEDLE THREAD EYELET HEIGHT	LEFT 左	MIDDLE 中	RIGHT 右	押え上げ 高さ P.F. LIFT HEIGHT
MF-7822-U10-B △△	4.8	3.5	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	H	H	H	H	5.0 (8.0)
MF-7823-U10-B △△	5.6	3.1										90	13	16	19	
	6.4	2.7														
MF-7823-K10-B △△	5.6	3.1										S				
	6.4	2.7										98	S	S	S	
MF-7823-H20-B △△	5.6	3.1											15	13	11	
	6.4	2.7														
MF-7823-E10-B △△	5.8	3.1														
	6.4	2.7														
MF-7823-H10-B △△	5.6	3.1														
	6.4	2.7														

10. MF-7800 シリーズ 装着・アタッチメント一覧表

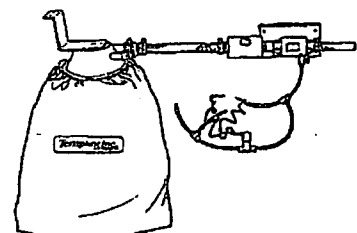
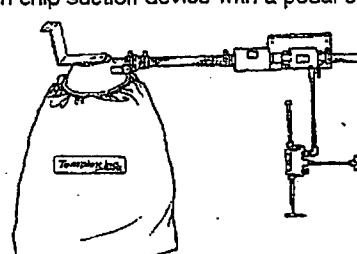
TABLE OF DEVICES & ATTACHMENTS OF MF-7800 SERIES

型式 Device No.	名称・用途 Description & Specifications	適用機種 For model				備考 Note
		7812	7813	7822	7823	

糸切り装置 Under-bed thread trimming device

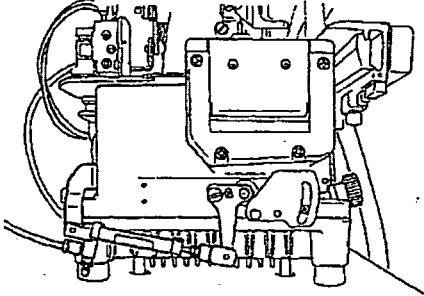
UT24	エア式下糸切り (エアブロー式ワイパー、自動押え上げ装置付き) Pneumatic type (Bottom thread trimmer + Air blow type wiper + Auto lifter)	○	○			
UT25	エア式上下糸切り (自動押え上げ装置付き) Pneumatic type (Top & bottom thread trimmer + Auto lifter)			○	○	
						

集塵装置 Cloth chip suction device

MC35	電磁弁式切り屑集塵装置 Pneumatic cloth chip suction device with a solenoid valve air switch 	○	○	○	○	E10,H20用 For E10,H20
MC36	ペダル連結棒式切り屑集塵装置 Pneumatic cloth chip suction device with a pedal connecting rod air switch 	○	○	○	○	E10,H20用 For E10,H20

Device No.	Description & Specifications	7812	7813	7822	7823	Note
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- ショートステッチ装置
Short stitch device

SS10	ショートステッチ装置 Short stitch device 	○	○	○	○	U10,H20用 For U10,H20
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- 先引きプーラー
Cloth puller

PL10	先引きプーラーギアタイプ Cloth puller teeth type	○	○	○	○	
PL11	先引きプーラーフラットタイプ Cloth puller smooth type	○	○	○	○	

- ゴム張り装置
Tension roller

TR06	固定式ローラ Fixed roller tensioner	○	○	○	○	E10,E20,E21用 For E10,E20,E21
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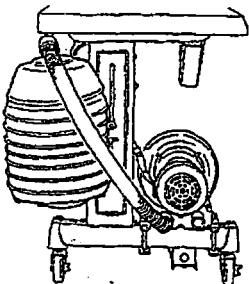
11. 市販装置

COMMERCIALLY-AVAILABLE DEVICE

型式 Device No.	名称・用途 Description & Specifications	適応機種 For Model	備考 Note
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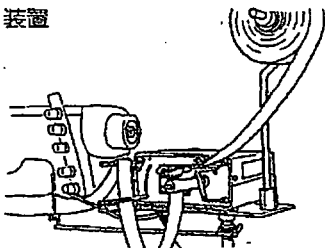
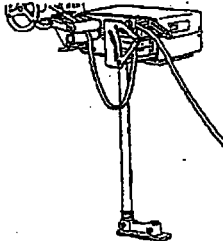
・ 集塵装置

Cloth chip suction device

(MC34)	ブローモータ Blower Motor 	MF-7800-H20 MF-7800-E10	
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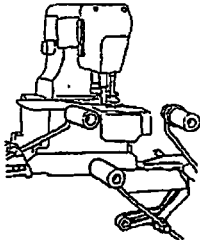
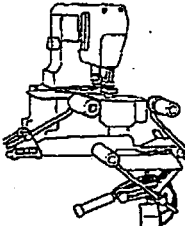
・ テープ送り装置

Tape feeder

	メリヤステープ送り装置 For collarete tape 	MF-7700-C10	
	ゴム送り装置 For elastic tape 	MF-7700-E10	

・ ゴム張り装置

Tension roller

	固定式ローラ Fixed roller tensioner 	MF-7800-E10 MF-7800-E20,21	
	エアー式ローラ Pneumatic roller tensioner 	MF-7800-E10 MF-7800-E20,21	